

Date: Tuesday, 05/05/2009 1:08:52 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STANFDARD WEB
Job Number	: 47739		
Estimate Number	: 13876		
P.O. Number	:	Part Number	: D38851
This Issue	: 05/05/2009 S.O. No. :	Drawing Number	: D3885 PREL
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: PREL B
Previous Run	:	Material	:
Written By	:	Due Date	: 22/05/2009 Qty: 2 Um: Each
Checked & Approved By	: <u>C209/05/05</u>		
Comment	: Est Rev:A New Issue 09-04-23 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	OUTSIDE SERV.30	OUTSIDE SERVICES-MACH
-----	-----------------	-----------------------



Comment: Sub-Contracting OUTSIDE SERVICES-MACH

Purchasing

Issue P/O: 8734

Machine as per Dwg D3885

Conformity sheet required

C209/05/05
 (2)

2.0	D38821130	I Beam
-----	-----------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

I Beam D3882-1-130

BATCH: B 47408

C209/05/05
 (2)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

PRELIMINARY ISSUE
C209/05/05
 (2)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

0505-26
 (2)
 8.47 Lbs.

5.0	D38851P	Web, Std
-----	---------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Web, Std

Date: Tuesday, 05/05/2009 1:08:52 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STANFDARD WEB

Job Number: 47739

Part Number: D38851

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

MB

09-05-26

②

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

②

09-05-26

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock in Landing Gear

Location: SK-1 tube

call

MB

09-05-26

②

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



STORE IN ENG'g SHED

ENG USE ONLY

09-09-02

MF

09-05-26

POSITIVE RECALL

EFFECTIVE

09-05-26

AUTH

u

RELEASED

DATE

09-05-26

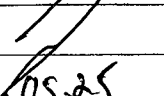
DART AEROSPACE LTD		Work Order: 47739
Description: Standard Web		Part Number: D3885-1
Inspection Dwg: D3885 Rev: B		Page 1 of 1

10 of 4

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
113.92	± 0.030	119.92	✓		tape & vern	
5.51	± 0.030	5.508	✓		vern	
11.86	± 0.030	11.857	✓		vern	
13.11	± 0.030	13.105	✓		tape / vern	
15.61	± 0.030	15.62	✓		tape / vern	
16.86	± 0.030	16.865	✓		tape / vern	
22.29	± 0.030	22.28	✓		tape / vern	
24.04	± 0.030	24.05	✓		tape / vern	
25.79	± 0.030	25.78	✓		tape / vern	
30.14	± 0.030	30.147	✓		tape / vern	
34.14	± 0.030	34.147	✓		tape / vern	
38.67	± 0.030	38.685	✓		tape / vern	
40.42	± 0.030	40.435	✓		tape / vern	
43.71	± 0.030	43.7	✓		tape / vern	
46.91	± 0.030	46.92	✓		tape / vern	
50.91	± 0.030	50.92	✓		tape / vern	
54.91	± 0.030	54.92	✓		tape / vern	
58.91	± 0.030	58.92	✓		tape / vern	
62.43	± 0.030	62.43	✓		tape / vern	
67.46	± 0.030	67.455	✓		tape / vern	
70.10	± 0.030	70.097	✓		tape / vern	
74.10	± 0.030	74.097	✓		tape / vern	
78.10	± 0.030	78.097	✓		tape / vern	

Measured by:		Audited by:	PEI	Prototype Approval:	N/A
Date:	09.05.25	Date:	09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order: 47739
Description: Standard Web		Part Number: D3885-1
Inspection Dwg: D3885 Rev: B		Page 1 of 1

20 of 4

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
82.10	± 0.030	82.097	✓		tape/vern	
85.43	± 0.030	85.437	✓		tape/vern	
88.01	± 0.030	88.015	✓		tape/vern	
92.01	± 0.030	92.015	✓		tape/vern	
96.01	± 0.030	96.015	✓		tape/vern	
100.01	± 0.030	100.015	✓		tape/vern	
103.43	± 0.030	103.425	✓		tape/vern	
108.42	± 0.030	108.42	✓		tape/vern	
109.67	± 0.030	109.67	✓		tape/vern	
112.17	± 0.030	112.167	✓		tape/vern	
113.42	± 0.030	113.42	✓		tape/vern	
Ø 0.63	$+0.008 - 0.001$	0.634	✓		vern	
Ø 1.00	$+0.010 - 0.001$	1.003	✓		vern	
A-A: J-J						
3.358	$\pm 0.010 - 0.030$	3.348	✓		vern	
3.466	$+0.010 - 0.030$	3.460	✓		vern	
0.32 typ	± 0.030	0.032	✓		vern	
R0.13	± 0.030	R0.125	✓		rad gauge	
0.080	± 0.010	0.085	✓		mic	
1.25 typ	± 0.030	1.255	✓		vern	
B-B						
3.428	$+0.010 - 0.030$	3.418	✓		vern	
R0.25	± 0.030	0.25	✓		rad gauge	

Measured by:	Audited by: PJ	Prototype Approval:	N/A
Date: 09.05.25	Date: 09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD	Work Order: 47739
Description: Standard Web	Part Number: 03885-1
Inspection Dwg: 03885 Rev: B	Page 4 of 1

3024

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.37 typ.	+ - 0.030	1.375	✓		Vern	
C-C						
3.246	+ 0.010 - 0.030	3.236	✓		Vern	
1.80 typ	+ - 0.030	1.80	✓		Vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge	
D-D						
3.095	+ 0.010 - 0.030	3.085	✓		Vern	
2.00 typ	+ - 0.030	2.004	✓		Vern	
R0.25 typ	+ - 0.030	R0.25	✓		Rad gauge	
E-E / F-F						
3.026	+ 0.010 - 0.030	3.016	✓		Vern	
2.00 typ	+ - 0.030	2.004	✓		Vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge	
G-G						
3.157	+ 0.010 - 0.030	3.147	✓		Vern	
1.96 typ	+ - 0.030	1.962	✓		Vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge	
H-H						
3.238	+ 0.010 - 0.030	3.228	✓		Vern	
1.82 typ	+ - 0.030	1.823	✓		Vern	
R0.25 typ	+ - 0.030	R0.25	✓		Rad gauge	
I-I						
3.358	+ 0.010 - 0.030	3.348	✓		Vern	

Measured by:	Audited by: PH	Prototype Approval:	N/A
Date: 09.05.25	Date: 09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

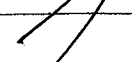
DART AEROSPACE LTD	Work Order: 47739
Description: Standard Web	Part Number: D3885-1
Inspection Dwg: D3885 Rev: B	Page: 1 of 1

4 of 4

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.396	+0.010 -0.030	3.386	✓		vern	
0.24	+ - 0.030	0.24	✓		vern	
1.48 typ	+ - 0.030	1.483	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge	
Sections						
40.63	± 0.030	40.62	✓		tape/vern	J-J
43.63	± 0.030	43.62	✓		tape/vern	I-I
47.63	± 0.030	47.63	✓		tape/vern	H-H
53.63	± 0.030	53.62	✓		tape/vern	G-G
60.63	± 0.030	60.64	✓		tape/vern	F-F
64.63	± 0.030	64.637	✓		tape/vern	E-E
69.63	± 0.030	69.64	✓		tape/vern	D-D
81.63	± 0.030	81.627	✓		tape/vern	C-C
90.63	± 0.030	90.63	✓		tape/vern	B-B
93.63	± 0.030	93.633	✓		tape/vern	A-A

Measured by: 	Audited by: RA	Prototype Approval:	N/A
Date: 09-05-25	Date: 09-05-25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



CERTIFICATE OF COMPLIANCE

George A. Wright & Son

DATE : MAY 22, 2009

C.OF C # 1545

CUSTOMER: DART AEROSPACE LTD.

PO # PO00008734

ITEM # 1

DESCRIPTION: STANDARD WEB

QTY: 2

DRAWING : D3885-1

REV. B
SUB.

JOB# 76291

MATERIAL : SUPPLIED BY CUSTOMER

SUB-CONTRACT

1)

2)

QUANTITY ACCEPTED:

TWO

SUPPLIER:

1)

2)

QUANTITY REJECTED:

NIL

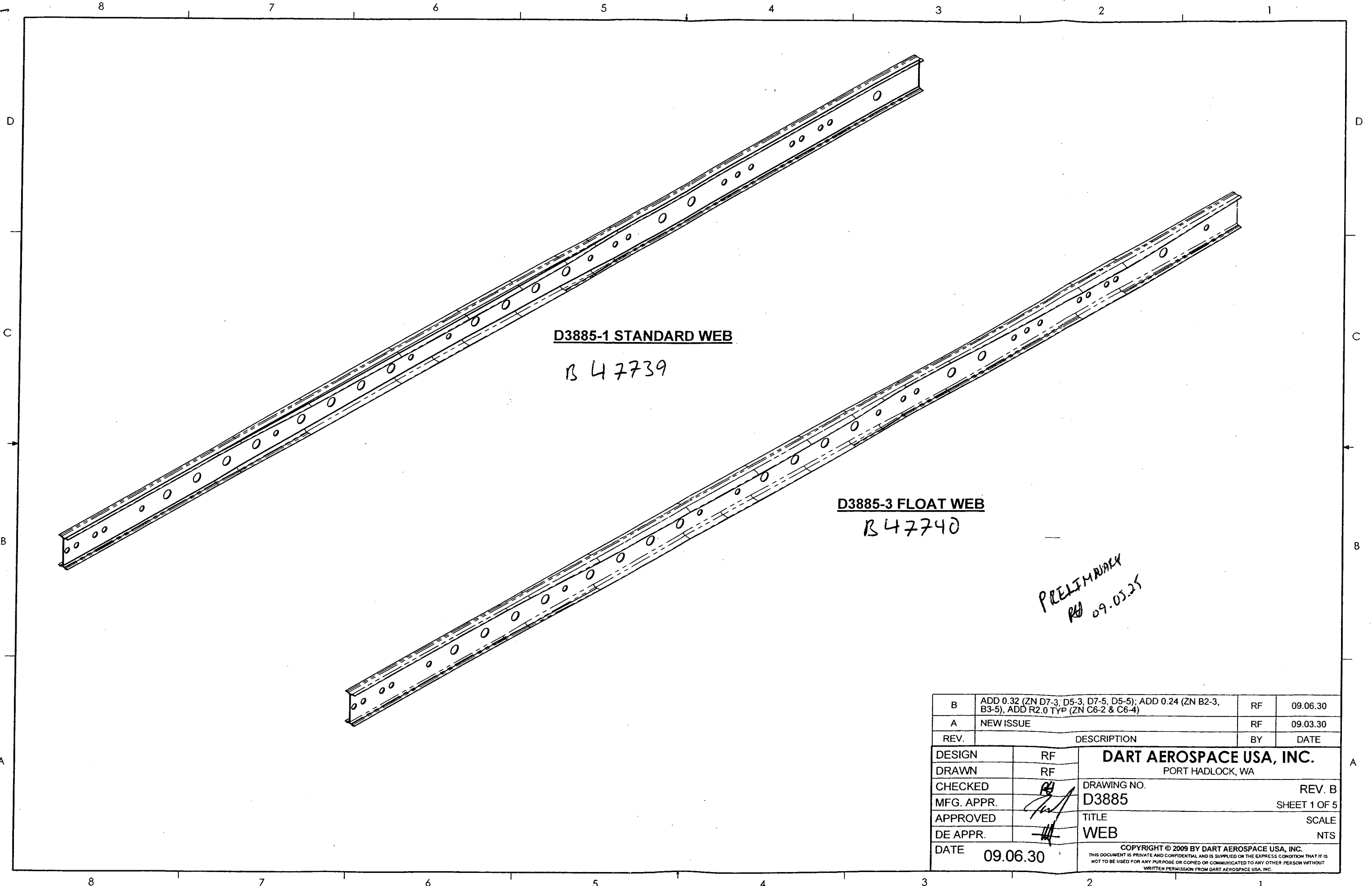
THE ITEM(S) LISTED ABOVE HAVE BEEN MANUFACTURED IN ACCORDANCE WITH YOUR
DRAWINGS, SPECIFICATIONS, AND PURCHASE ORDER

SPECIAL INSTRUCTIONS / COMMENTS:

1) THIS C.O.C. IS FOR ITEM # 1 ON THIS P.O.

JOHN HUNT

QUALITY CONTROL INSPECTOR



D3885-1 STANDARD WEB

B 47739

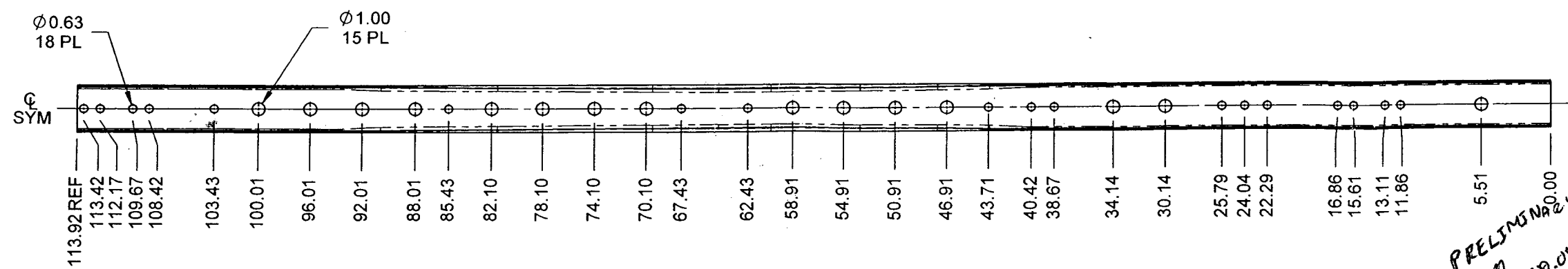
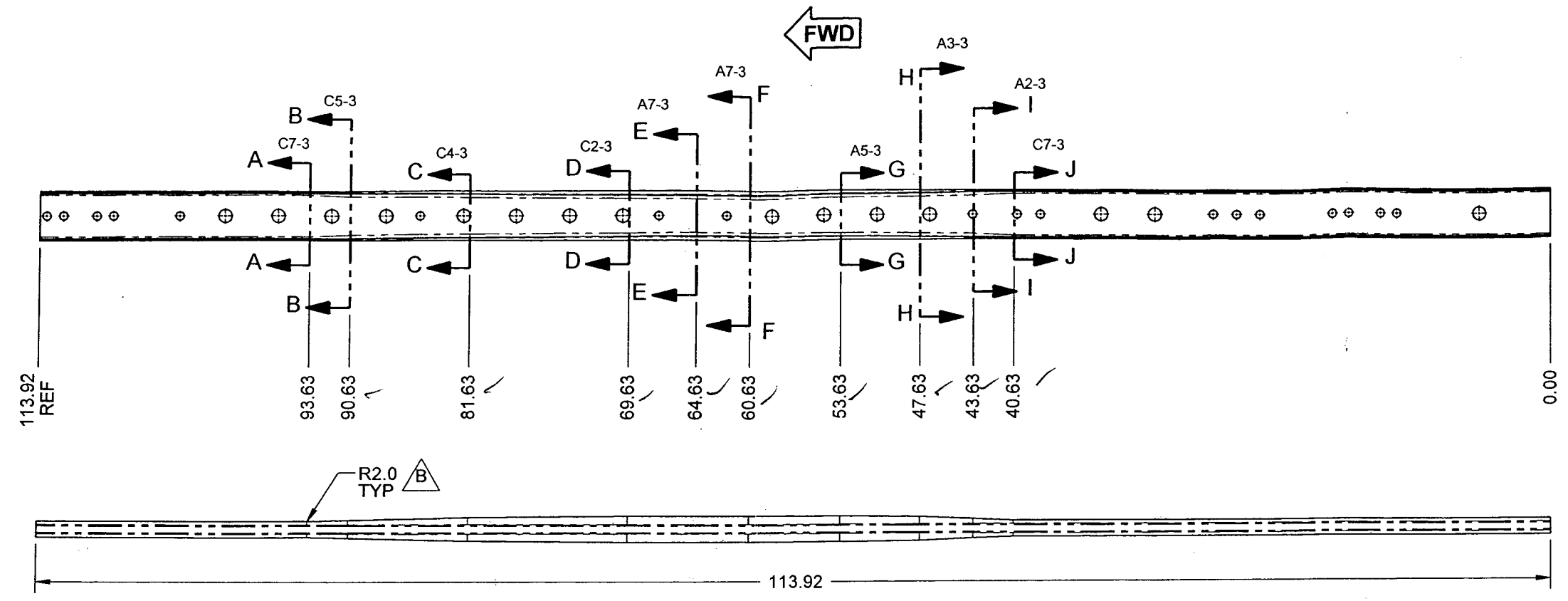
D3885-3 FLOAT WEB

B 47740

PRELIMINARY
RF 09-05-25

B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5), ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3885	SHEET 1 OF 5
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



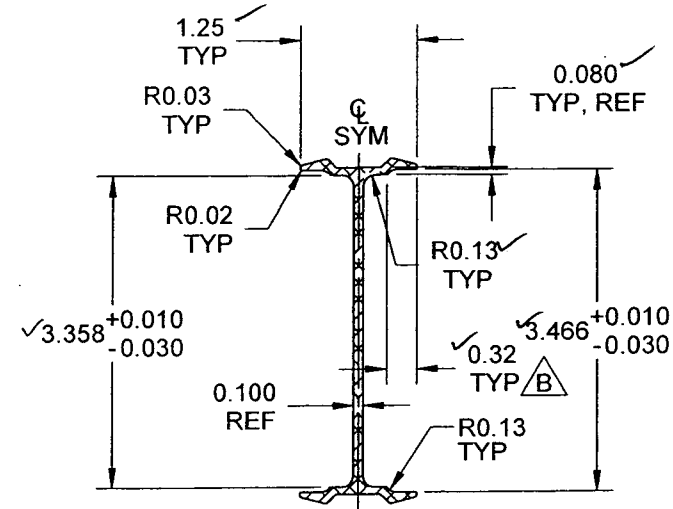
PRELIMINARY
NO 09.05.25

D3885-1 STANDARD WEB

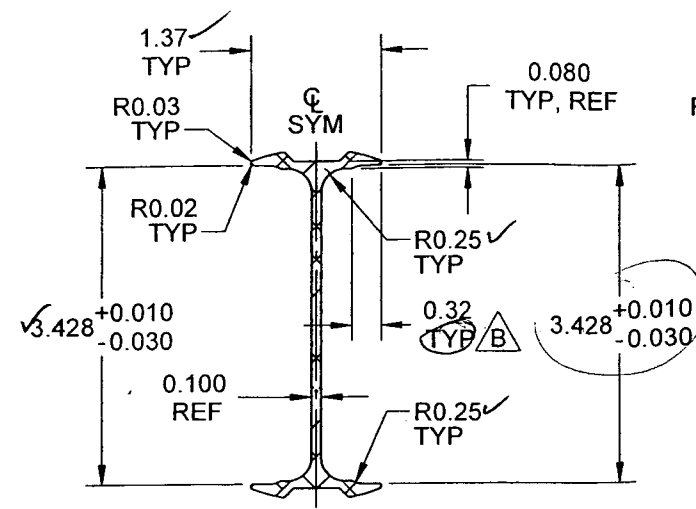
D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

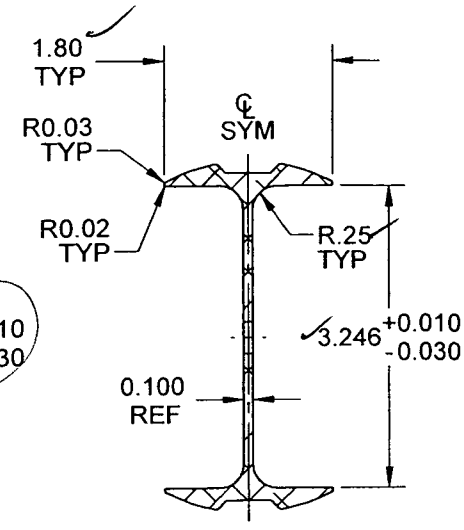
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
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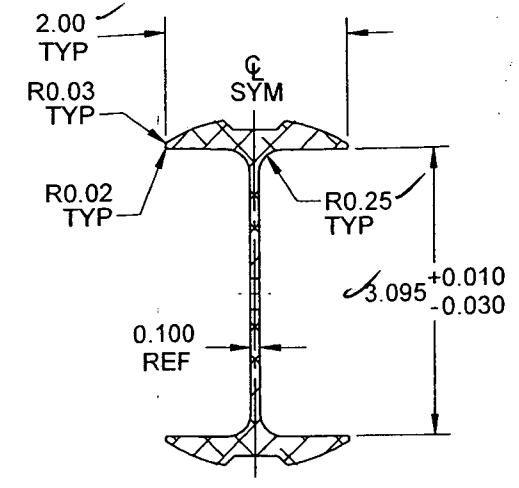
**SECTION A-A
& SECTION J-J** D6-2
D4-2
SCALE 5X



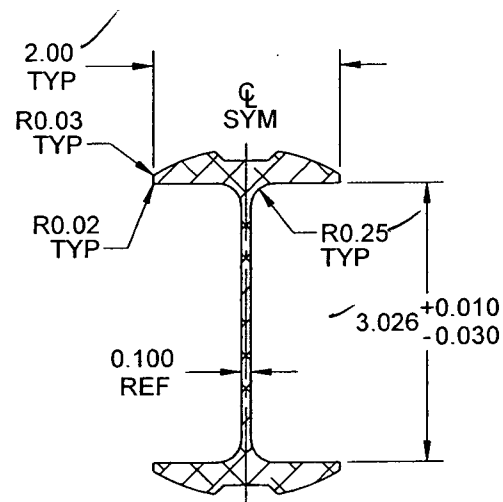
SECTION B-B D6-2
SCALE 5X



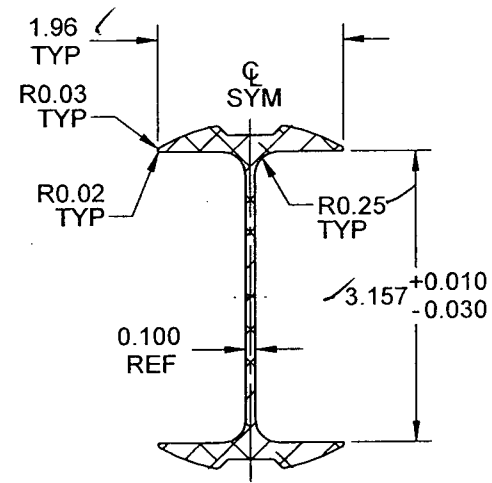
SECTION C-C D6-2
SCALE 5X



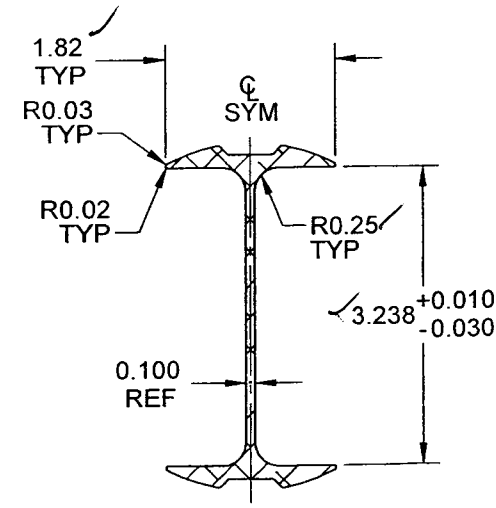
SECTION D-D D5-2
SCALE 5X



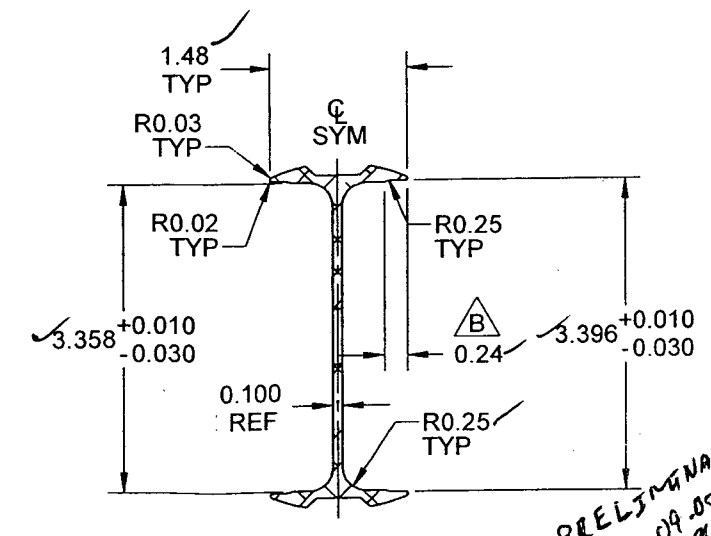
**SECTION E-E
& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



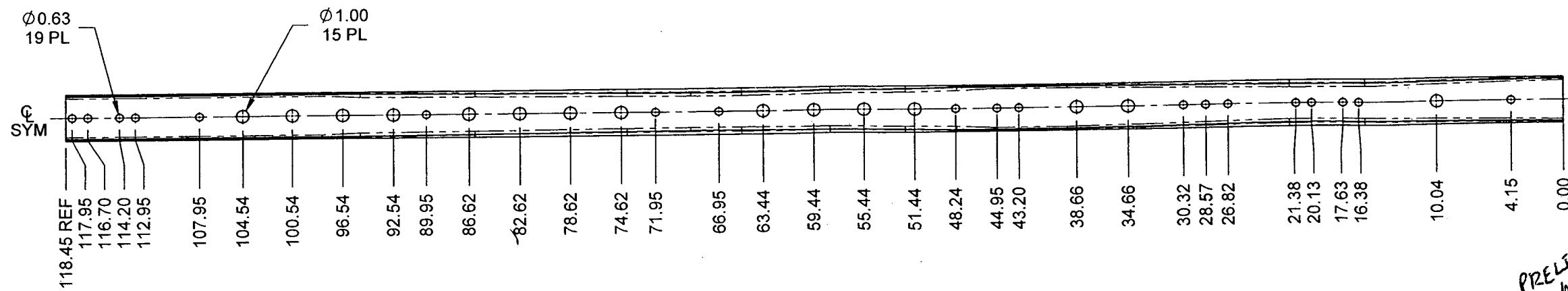
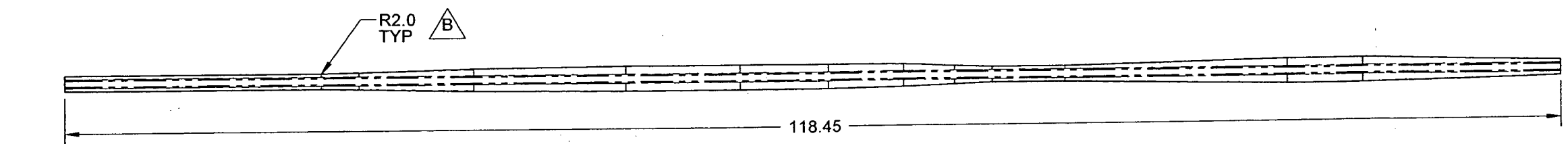
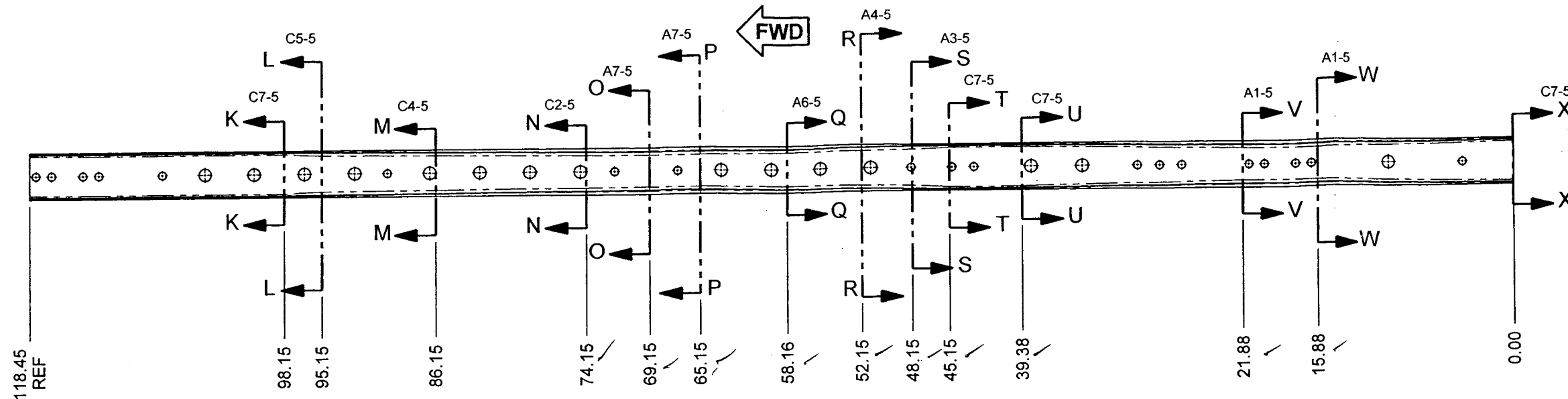
SECTION H-H D4-2
SCALE 5X



SECTION I-I D4-2
SCALE 5X

D3885-1 STANDARD WEB SECTION VIEWS

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 3 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
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D3885-3 FLOAT WEB

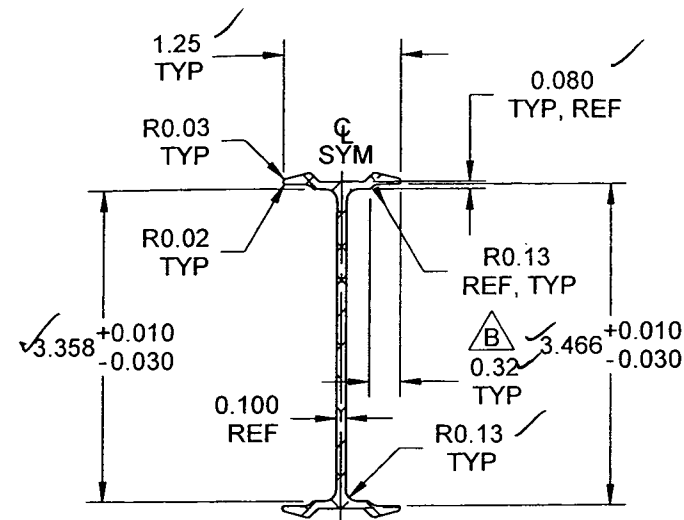
PRELIMINARY
PB
09-05-05

D3885-3 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

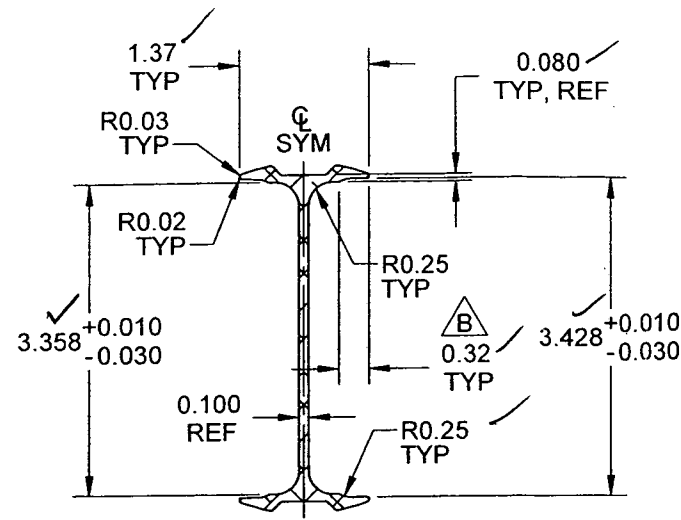
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

8 7 6 5 4 3 2 1

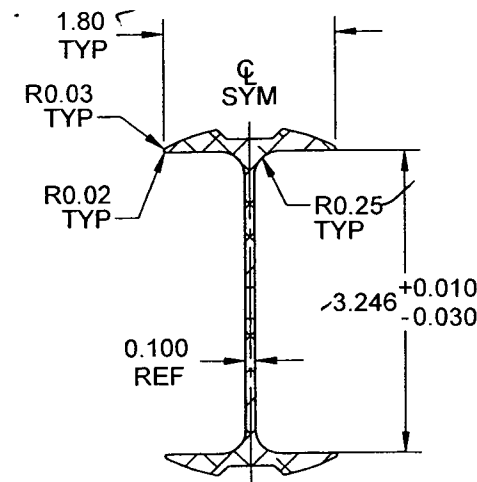


**SECTION K-K
& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X

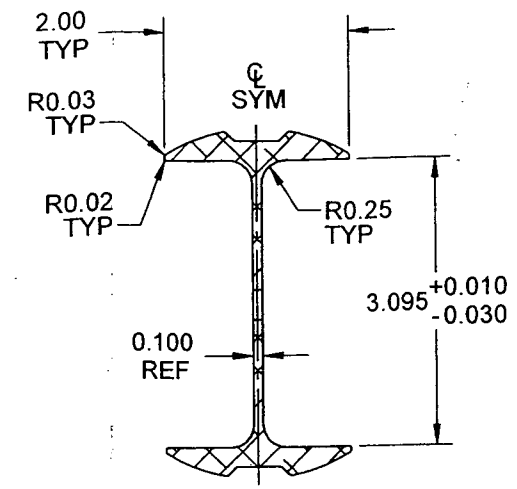
D7-4
D4-4
D3-4
D1-4



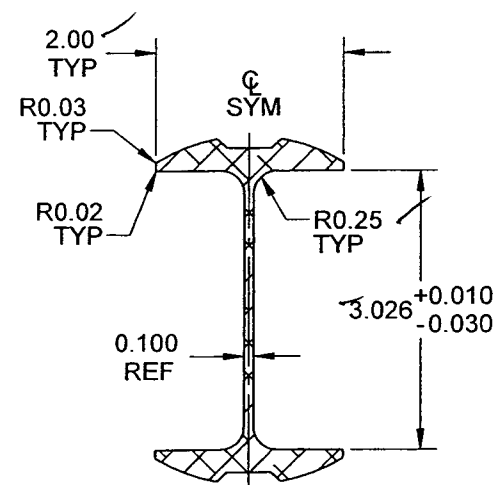
SECTION L-L D6-4
SCALE 5X



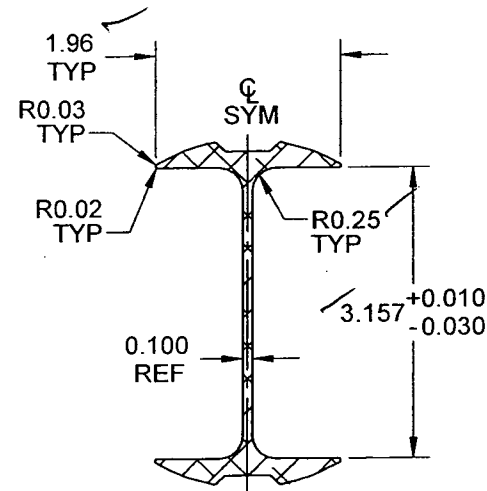
SECTION M-M D6-4
SCALE 5X



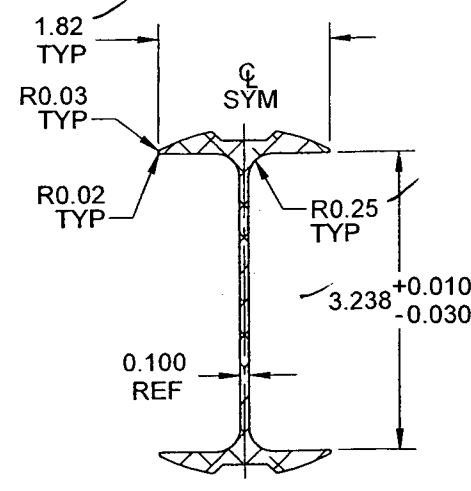
SECTION N-N D5-4
SCALE 5X



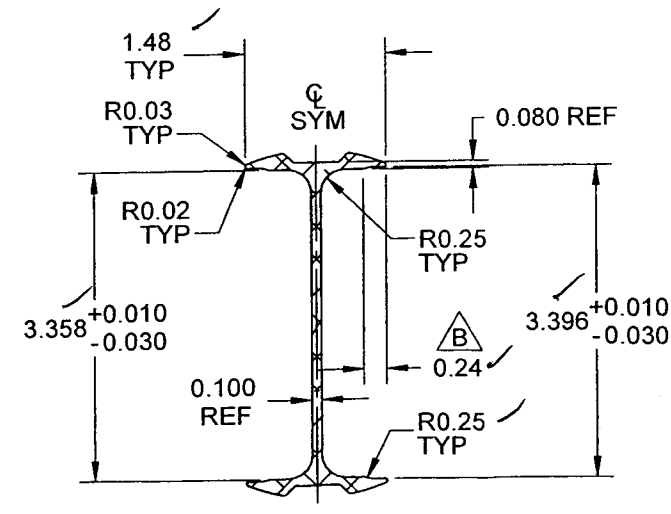
**SECTION O-O
& SECTION P-P** D5-4
SCALE 5X



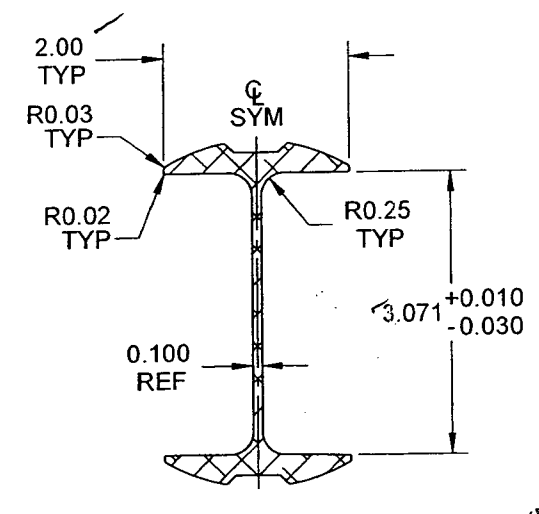
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X






SECTION S-S D4-4
SCALE 5X



**SECTION V-V
& SECTION W-W** D3-4
D2-4
SCALE 5X

PRELIMINARY
09.05.25

D3885-3 FLOAT WEB SECTION VIEWS

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	PH	DRAWING NO. D3885	REV. B
MFG. APPR.			SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



H:\FORMS\IP purchasing\approved purchase\RECREPORT Rev D

Production/Admin:	09/03/85
Date	3/12/85
Received/Costing	CR
Initial	CR

Location

Initials of receiver (if shipment OK) Level 12

Discrepancies							Comments
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short		

Quantity of shortages / if shipment OK | level 12

Receiving Report

Date:

Supplier:

9/3/17
S/CLN ATUNE

Batch No:

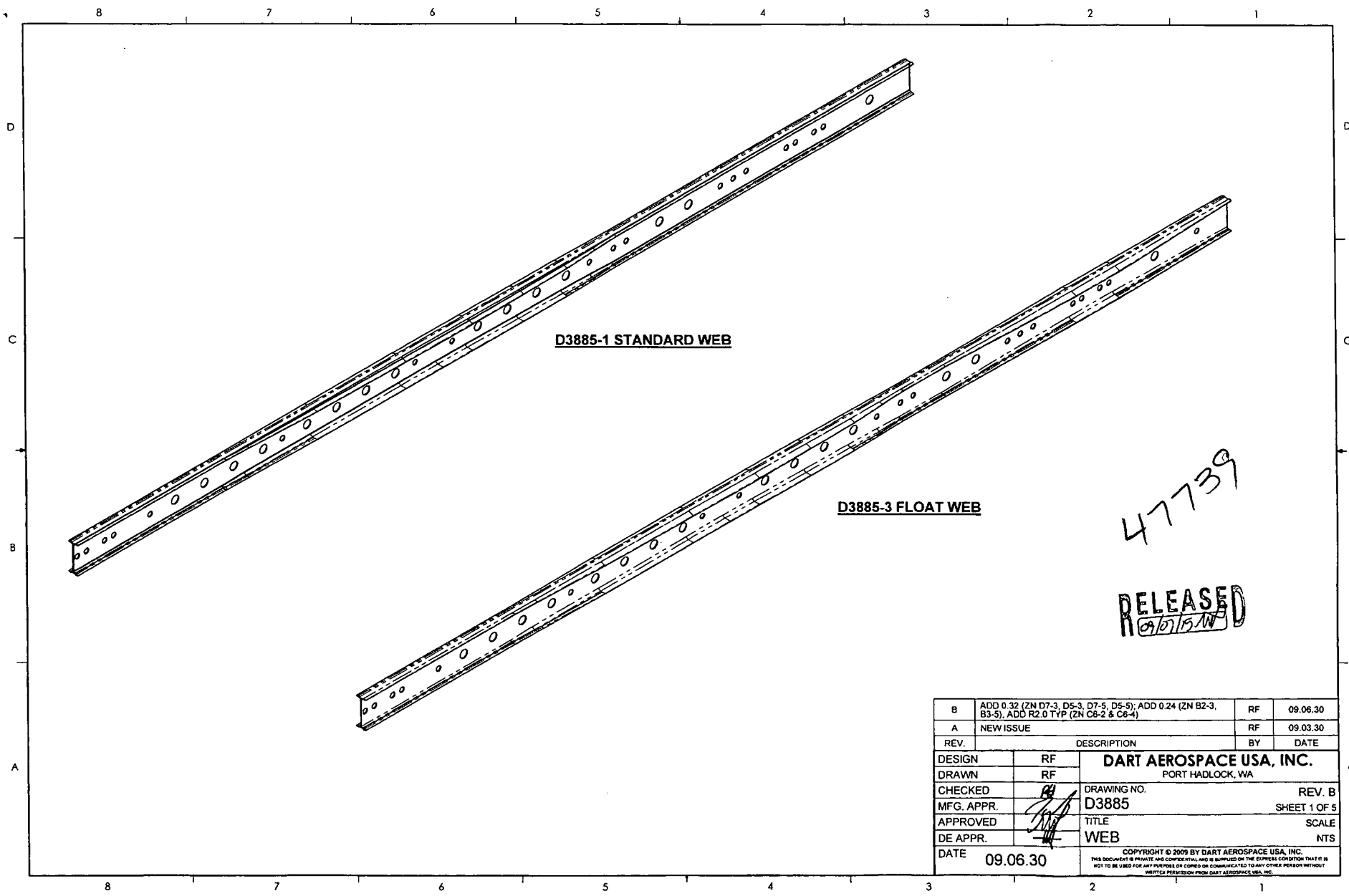
04/11/2022

Dart P/O:

8219

Packing Slip:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>
Invoice:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>
Receipt:	Cash	<input type="checkbox"/>	Cr	<input checked="" type="checkbox"/>

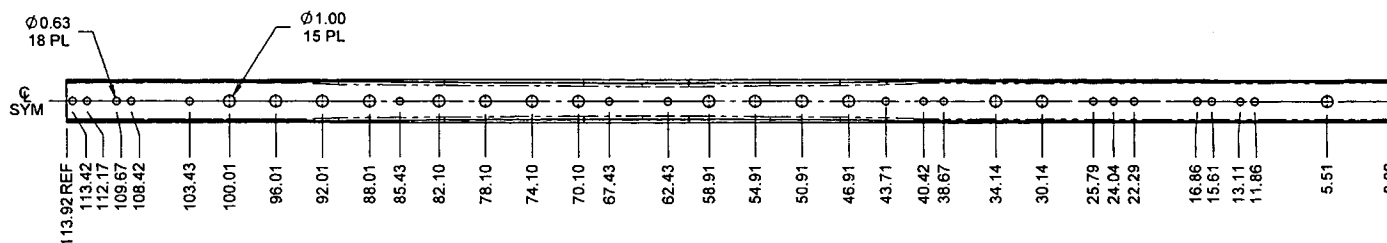
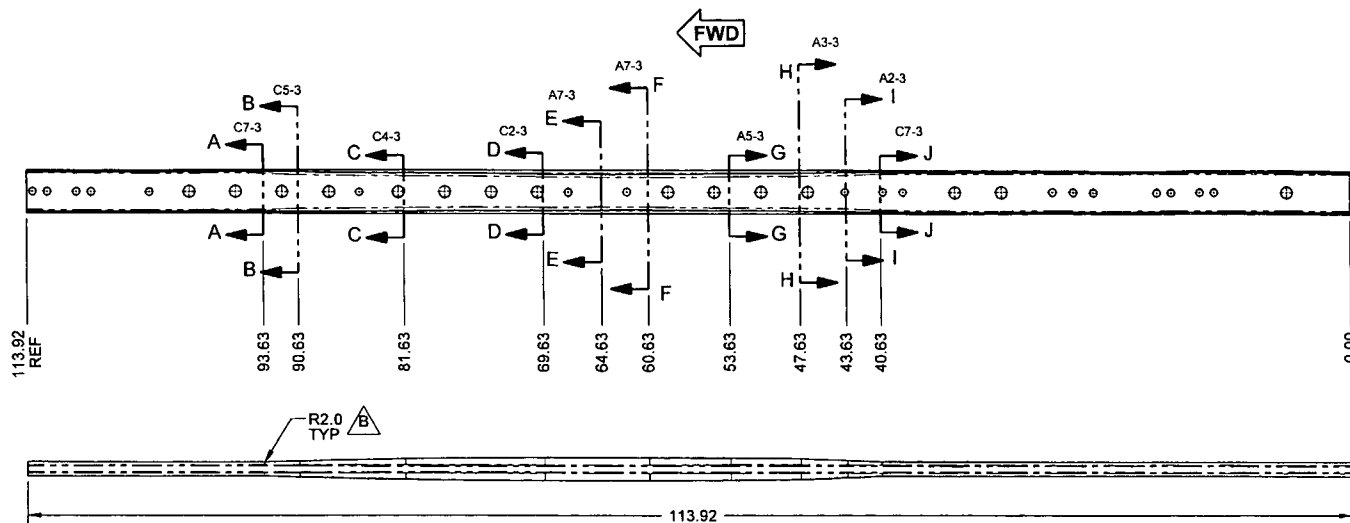
Release Note Attached:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A	<input type="checkbox"/>
Waybill Attached:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A	<input type="checkbox"/>
Shipment Complete:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A	<input type="checkbox"/>
QC6 Inspection		<input checked="" type="checkbox"/>			N/A	<input checked="" type="checkbox"/>
Work Order					N/A	<input checked="" type="checkbox"/>



47739

RELEASED
9/17/94

B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



D3885-1 STANDARD WEB

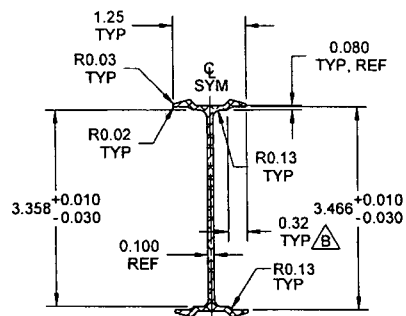
D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

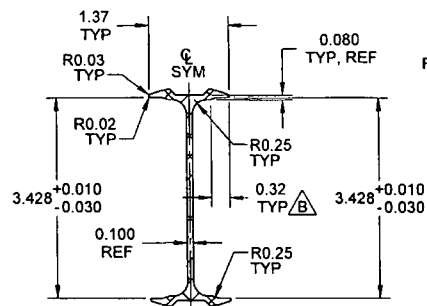
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
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MFG. APPR.		D3885	SHEET 2 OF 5
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09/07/15

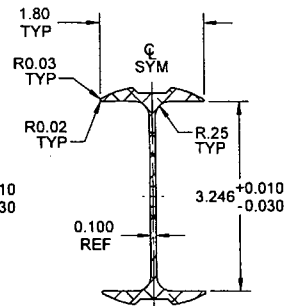
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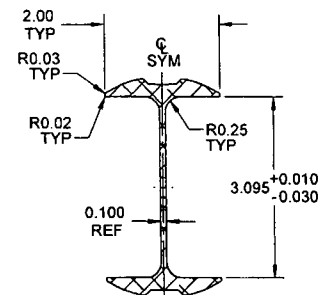
**SECTION A-A
& SECTION J-J** D6-2
D4-2
SCALE 5X



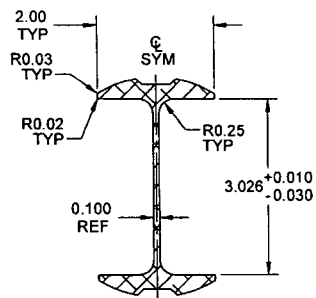
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SCALE 5X



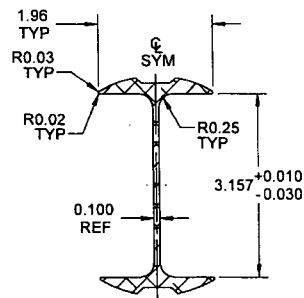
SECTION C-C D6-2
SCALE 5X



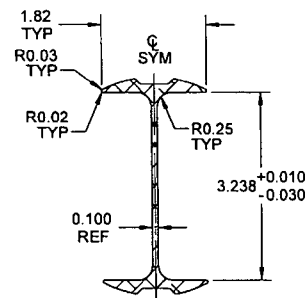
SECTION D-D D5-2
SCALE 5X



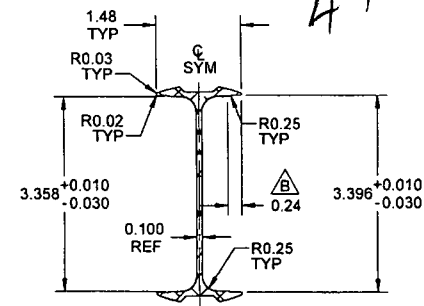
**SECTION E-E
& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



SECTION H-H D4-2
SCALE 5X



SECTION I-I D4-2
SCALE 5X

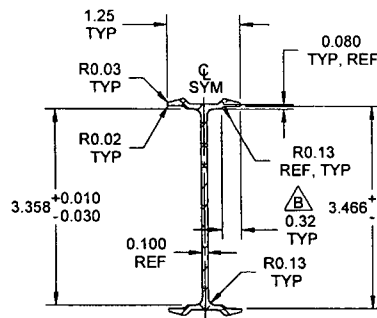
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6/15/15

D3885-1 STANDARD WEB SECTION VIEWS

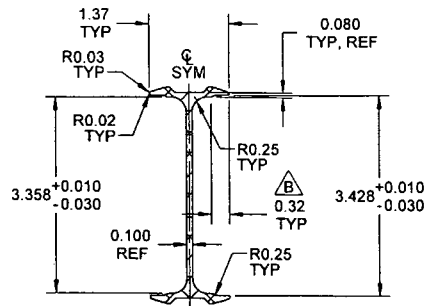
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DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3885	SHEET 3 OF 5
APPROVED	RF	TITLE	SCALE
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8 7 6 5 4 3 2 1

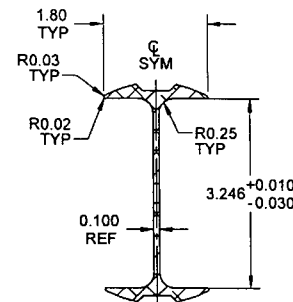


**SECTION K-K
& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X

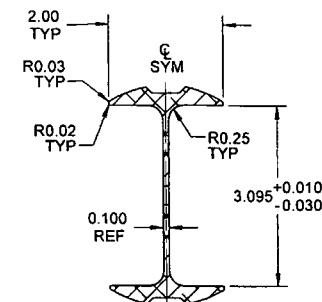
D7-4
D4-4
D3-4
D1-4



SECTION L-L D6-4
SCALE 5X

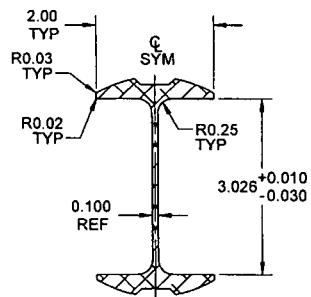


SECTION M-M D6-4
SCALE 5X

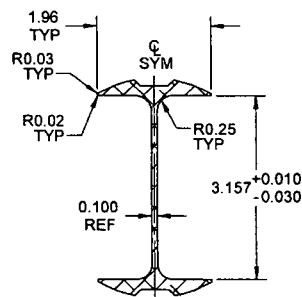


SECTION N-N D5-4
SCALE 5X

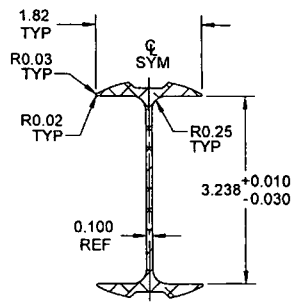
RELEASED
8/6/54



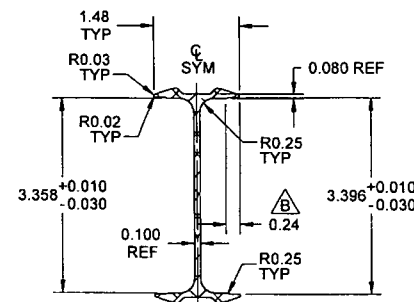
**SECTION O-O
& SECTION P-P** D5-4
SCALE 5X



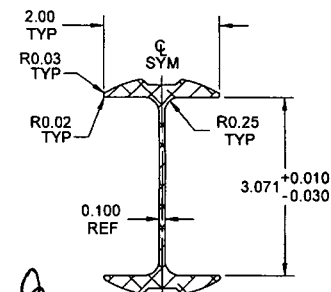
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X




SECTION S-S D4-4
SCALE 5X



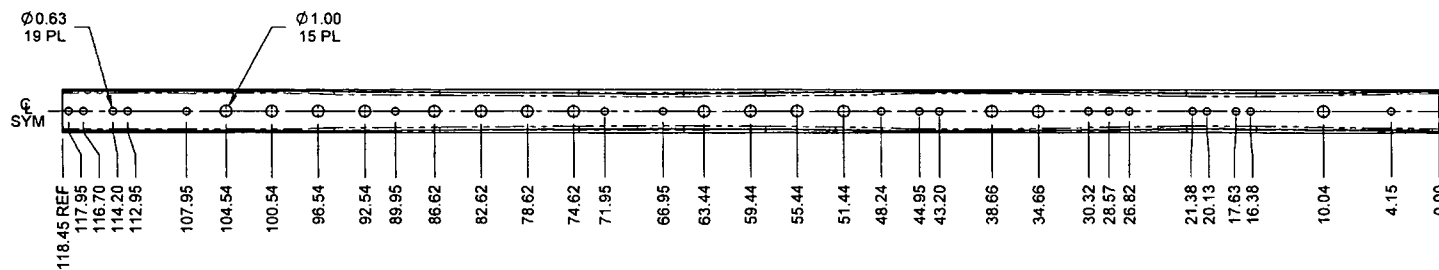
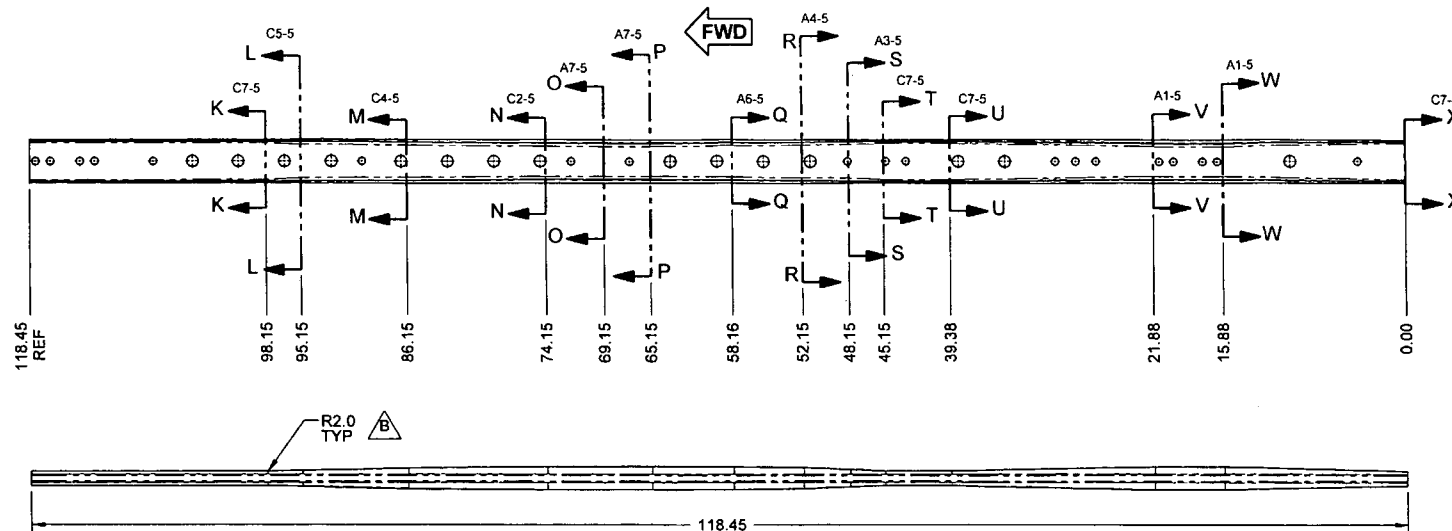
**SECTION V-V
& SECTION W-W** D3-4
SCALE 5X

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D3885-3 FLOAT WEB SECTION VIEWS





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8 7 6 5 4 3 2 1



D3885-3 FLOAT WEB

- D3885-3 NOTES:**
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 10.14 lbs

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09/07/15/16

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